



<u>SFK-4</u>0

FLOATING BALL STEAM TRAP

GENERAL FEATURES

This type of steam traps do not contain any lever inside, only moving part is the oat itself. The oat is made of stainless steel with high surface quality. The dimensional tolerance of the float is very low.

Body and Cover:GGG 40.3 Ductile IronFloat:Stainless SteelConnections:Flanged and Threaded

Max. Operating Pressure:16 bar **Max. Operating Temp:** 220 °C

ΔP: 4.5 / 8 / 10 / 14 bar **Connection:** Flanged and Threaded

Operation

When trap is cool, the air vent opens wide for continuously discharging initial air. As cold condensate enters the trap, the oat rises to allow discharge of condensate from valve port and both air and condensate from orifice.

Once all initial air and cold condensate have been discharged, the equipment which is connected to the steam trap reaches the operation temperature.

In this case, the condensate amount drops but the temperature rises. Steam enters the trap along with condensate, hot condensate heats the air vent and closes before steam can escape.

The float can adjust itself according to the condensate flow rate. In order to prevent steam leakage, discharge orifice is always kept under a certain level of water along with metal to metal sealing.

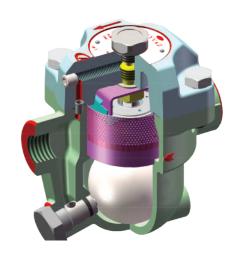
For the cases that condensate discharge is operated from the cylinder driers, a by-pass line above the cover is created with the purpose of preventing the steam lock. The aim of this line is to discharge the steam before the correct timing of steam trap entry.

Advantages

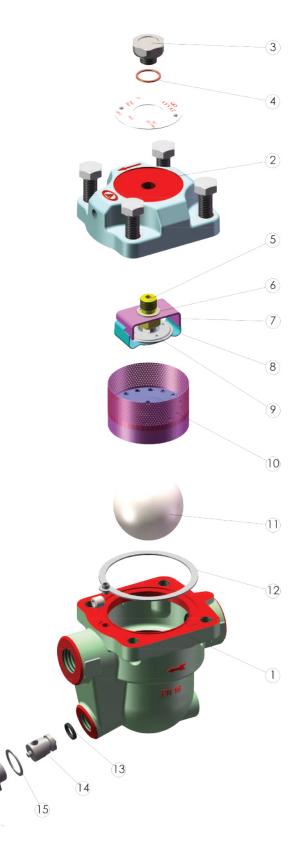
- 1 Low cost of installation and equipment
- 2 Space saver, compact design
- 3 Built in strainer
- 4 Homogeneous abrasion on the surfaces
- 5 Low failure possibility of single moving part
- 6 Low maintenance cost
- 7 Well resistance on water hammering



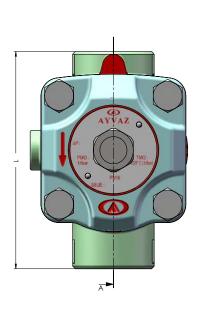
SFK-40 FLOATING BALL STEAM TRAP

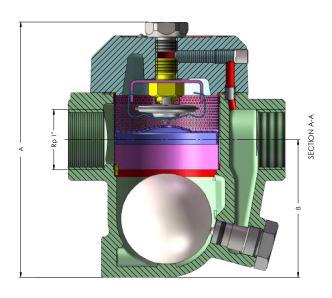


| No | SPARE PARTS | MATERIALS | | | | |
|----|------------------------------|-----------------|--|--|--|--|
| 1 | Body | GGG 40.3 | | | | |
| 2 | Cover | GGG 40.3 | | | | |
| 3 | Cover Plug | Stainless Steel | | | | |
| 4 | Plug Gasket | Cooper | | | | |
| 5 | Air Vent Seat | Stainless Steel | | | | |
| 6 | Seat Gasket | Stainless Steel | | | | |
| 7 | Thermostatic Unit Lower Part | Stainless Steel | | | | |
| 8 | Thermostatic Unit Upper Part | Stainless Steel | | | | |
| 9 | Thermostatic Capsule | Stainless Steel | | | | |
| 10 | Strainer | Stainless Steel | | | | |
| 11 | Float | Stainless Steel | | | | |
| 12 | Cover Gasket | Graphite | | | | |
| 13 | O-ring | Viton | | | | |
| 14 | Orifice | Stainless Steel | | | | |
| 15 | Plug Gasket | Copper | | | | |
| 16 | Orifice Plug | Stainless Steel | | | | |

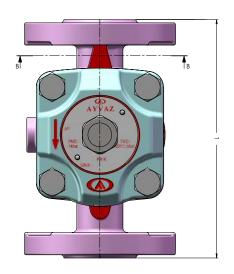


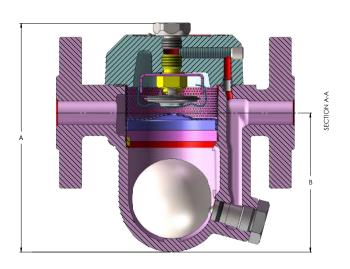
SFK-40 FLOATING BALL STEAM TRAP





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|---------------------|------|-----|--------|------|------|----|----|-----|
| Threaded Connection | А | В | С | R | D | Е | F | L |
| 1/2" | 36,5 | 134 | 126,5 | 1/2" | 73,5 | 80 | 86 | 120 |
| 3/4" | 36,5 | 134 | 126,5 | 3/4" | 73,5 | 80 | 86 | 120 |
| 1" | 45 | 141 | 133,5 | 1" | 76 | 80 | 86 | 120 |



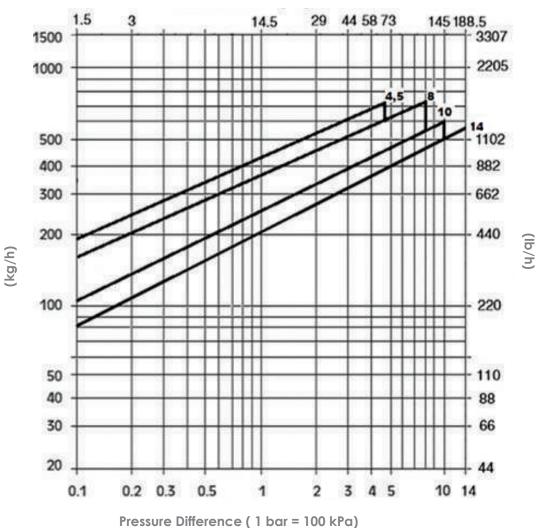


| | | | | | SFK-40 |)F | | | | | | |
|--------------------|-----|----|----|-----|--------|-----|-------|----|------|-----|-----|----|
| Flanged Connection | Α | В | C | L | Е | F | G | R | Н | K | D | М |
| 15 | 95 | 45 | 16 | 150 | 29 | 144 | 136,5 | 15 | 87,5 | 95 | 65 | 80 |
| 20 | 105 | 58 | 18 | 150 | 34 | 152 | 144,5 | 20 | 93,5 | 105 | 75 | 80 |
| 25 | 116 | 68 | 19 | 160 | 38 | 159 | 151,5 | 25 | 98 | 85 | 116 | 80 |

Discharging Rates

(1/2" - 3/4" - 1" (DN15 - DN20 - DN25)

Pressure Difference psi (1 bar = 14.5 psi)





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